UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/540,965	08/25/2005	Takuji Higashioji	TOR-05-1179	6051
	7590 12/02/200 DLA PIPER US LLP	8	EXAMINER	
ONE LIBERTY	Y PLACE		NELSON, MICHAEL B	
1650 MARKET ST, SUITE 4900 PHILADELPHIA, PA 19103			ART UNIT	PAPER NUMBER
			1794	
			MAIL DATE	DELIVERY MODE
			12/02/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)		
	10/540,965	HIGASHIOJI ET AL.		
Office Action Summary	Examiner	Art Unit		
	MICHAEL B. NELSON	1794		
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address		
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w.  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).		
Status				
Responsive to communication(s) filed on 29 Oct     This action is <b>FINAL</b> . 2b)⊠ This     Since this application is in condition for allowar closed in accordance with the practice under E	action is non-final. nce except for formal matters, pro			
Disposition of Claims				
4) ☐ Claim(s) 1,2,6,8,10-14 and 28-36 is/are pendin 4a) Of the above claim(s) is/are withdrav 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1,2,6,8,10-14 and 28-36 is/are rejecte 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or  Application Papers  9) ☐ The specification is objected to by the Examined 10) ☐ The drawing(s) filed on is/are: a) ☐ access applicant may not request that any objection to the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected Replacement drawing sheet(s) including the correction in the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected Replacement drawing sheet(s) including the correction in the objected to be the objected to by the Examined Replacement drawing sheet(s) including the correction in the objected to be th	vn from consideration.  d.  election requirement.  r.  epted or b) □ objected to by the Edrawing(s) be held in abeyance. See on is required if the drawing(s) is objected to by	e 37 CFR 1.85(a). sected to. See 37 CFR 1.121(d).		
	ammer. Note the attached Office	Action of format 10-132.		
Priority under 35 U.S.C. § 119  12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  a) All b) Some * c) None of:  1. Certified copies of the priority documents have been received.  2. Certified copies of the priority documents have been received in Application No  3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).  * See the attached detailed Office action for a list of the certified copies not received.				
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 06/29/05; 08/22/08;09/03/08.	4)  Interview Summary Paper No(s)/Mail Da 5)  Notice of Informal P 6)  Other:	nte		

Application/Control Number: 10/540,965 Page 2

Art Unit: 1794

### **DETAILED ACTION**

### Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 10/29/08 has been entered.

# Response to Amendment

2. Applicant's amendments to the claims filed on 09/29/08 have been entered. Claims 3-5, 7, 9 and 15-27 are cancelled and claims 1, 2, 6, 8, 10-14, 28-36 are currently under examination on the merits.

## Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - 1. Determining the scope and contents of the prior art.
  - 2. Ascertaining the differences between the prior art and the claims at issue.
  - 3. Resolving the level of ordinary skill in the pertinent art.
  - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.

5. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c)

6. Claims 1, 2, 8, 10-14, 28 and 29 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takashi (JP 10-0245542), see machine translation (a human translation has been requested and will be provided with the next office action).

and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

Regarding claims 1 and 28, Takashi discloses a laminated film comprising a coextruded B/A/B layered structure ([0045] and [0046]) with layers B being biaxially stretched but non-porous polyester ([0002] and [0006]) and layer A being a biaxially stretched, porous layer of polyester and a immiscible polymer (i.e. liquid crystal polyester, [0009] and [0017]). The liquid crystal polyester immiscible polymer is disclosed as being present at 5-45% ([0020]) which leaves 95-55% non-liquid crystal polyester (i.e. the polyethylene terephthalate as disclosed in [0009]), which falls within the claimed range. The process of stretching the film is disclosed as causing the pores (i.e. cracks or fine bubbles) ([0022]-[0023]). In one example the relative thickness of the layers are disclosed as B/A/B=20/40/20 (i.e. 50% porous layer), which falls within the claimed range. The fine bubbles of the A layer are a network structure.

Takashi does not specifically disclose the instant claimed specific gravity, however, one of ordinary skill in the art would adjust the amount of bubbles (i.e. amount of void space and

therefore specific gravity) in the network containing layer, through routine experimentation, in order to optimize the mechanical strength (among other properties) of the overall laminate.

Regarding claims 2, 8, 10-14 and 29, Takashi discloses all of the limitations as set forth above. Additionally, Takashi discloses that the non-fine bubble layers are on both sides of the bubble layer. The liquid crystal polyester immiscible polymer is disclosed as being present at 5-45% ([0020]). In one example the relative thickness of the layers are disclosed as B/A/B=20/40/20 (i.e. 50% porous layer), which falls within the claimed range. Non-liquid crystal polyester (i.e. the polyethylene terephthalate as disclosed in [0009]) is disclosed in both A and B layers.

Regarding the various physical properties of claims 12-14, the amount of void space (i.e. the amount of bubbles) is a variable that one having ordinary skill in the art would have found obvious to modify, through routine experimentation, to optimize the mechanical strength, thermal insulation and thermal expansion characteristics of the overall laminate.

7. Claims 30-32 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takashi (JP 10-0245542), see machine translation (a human translation has been requested and will be provided with the next office action) as applied to claim 1 above, and further in view of Nakatani et al. (2001/0003610).

Regarding claims 30-32, Takashi discloses all of the limitations as set forth above.

Takashi does not explicitly disclose electronic circuitry as an commercial application. Nakatani

Art Unit: 1794

et al. discloses a void containing, insulating, base material with tackfree (i.e. release films) on both sides thereof for use with electronic circuits (See Abstract).

The inventions of both modified Takashi and Nakatani et al. are drawn to the field of void containing laminates and therefore it would have been obvious to one having ordinary skill in the art at the time of the invention to have used the void containing laminate of modified Takashi as a tackfree electrically insulating circuit material as taught by Nakatani et al. for the purposes of imparting improved marketability to the invention.

8. Claims 6 and 33-36 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takashi (JP 10-0245542), see machine translation (a human translation has been requested and will be provided with the next office action) as applied to claim 1 above, and further in view of Nakamura et al. (U.S. 5,830,940).

Regarding claims 6 and 33-36, Takashi discloses all of the limitations as set forth above. Takashi only discloses a general liquid crystal polyester ([0017]) for use with the non-liquid crystal polyester ([0009]). Nakamura et al. discloses a liquid crystal polyester which was known to be made by copolymerizing polyethylene terephthalate with p-hydoxybenzoic acid (C1, L20-50) and which exhibits superior flowability, thermal resistance and mechanical properties.

The inventions of both Takashi and Nakamura et al. are drawn to the field of liquid crystal polyesters and therefore it would have been obvious to one having ordinary skill in the art at the time of the invention to have modified the non-specific liquid crystal polyester of Takashi by using the specific example of a liquid crystal polyester as taught by Nakamura et al. for the purposes of imparting superior flowability, thermal resistance and mechanical properties.

Application/Control Number: 10/540,965 Page 6

Art Unit: 1794

### Response to Arguments

9. Applicant's arguments have been considered but are moot in view of the new ground(s) of rejection. The remarks filed on 9/29/08 and 10/29/08 have both been considered but are deemed to be related solely to the previous rejections based primarily on Matsumura and are not deemed to be relevant to the current rejections.

### Conclusion

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to MICHAEL B. NELSON whose telephone number is (571) 270-3877. The examiner can normally be reached on Monday through Thursday 6AM-4:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carol Chaney can be reached on (571) 272-1284. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Application/Control Number: 10/540,965 Page 7

Art Unit: 1794

/MN/ 11/07/08

/Carol Chaney/ Supervisory Patent Examiner, Art Unit 1794